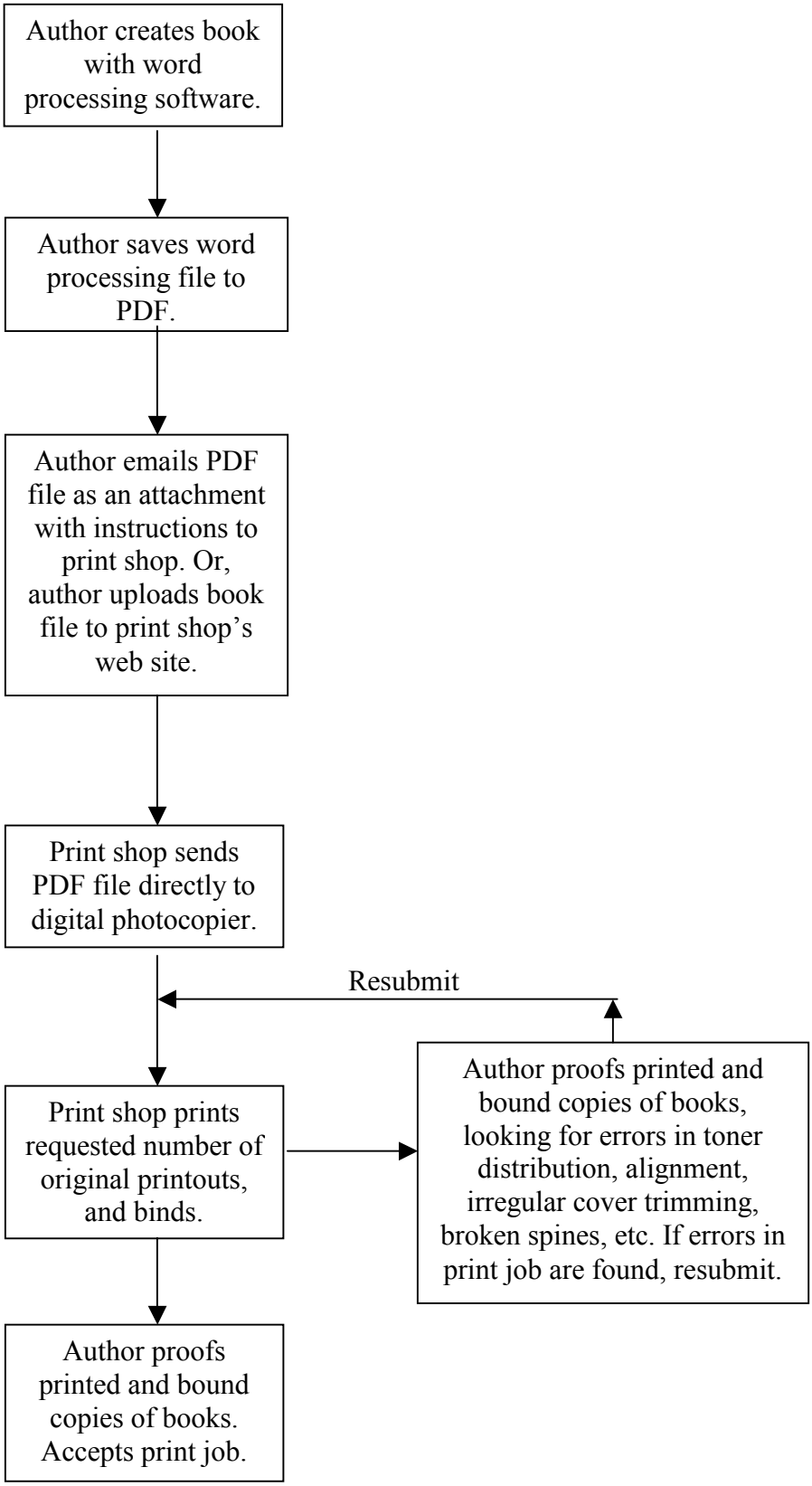Process Flow for Digital Printing Process