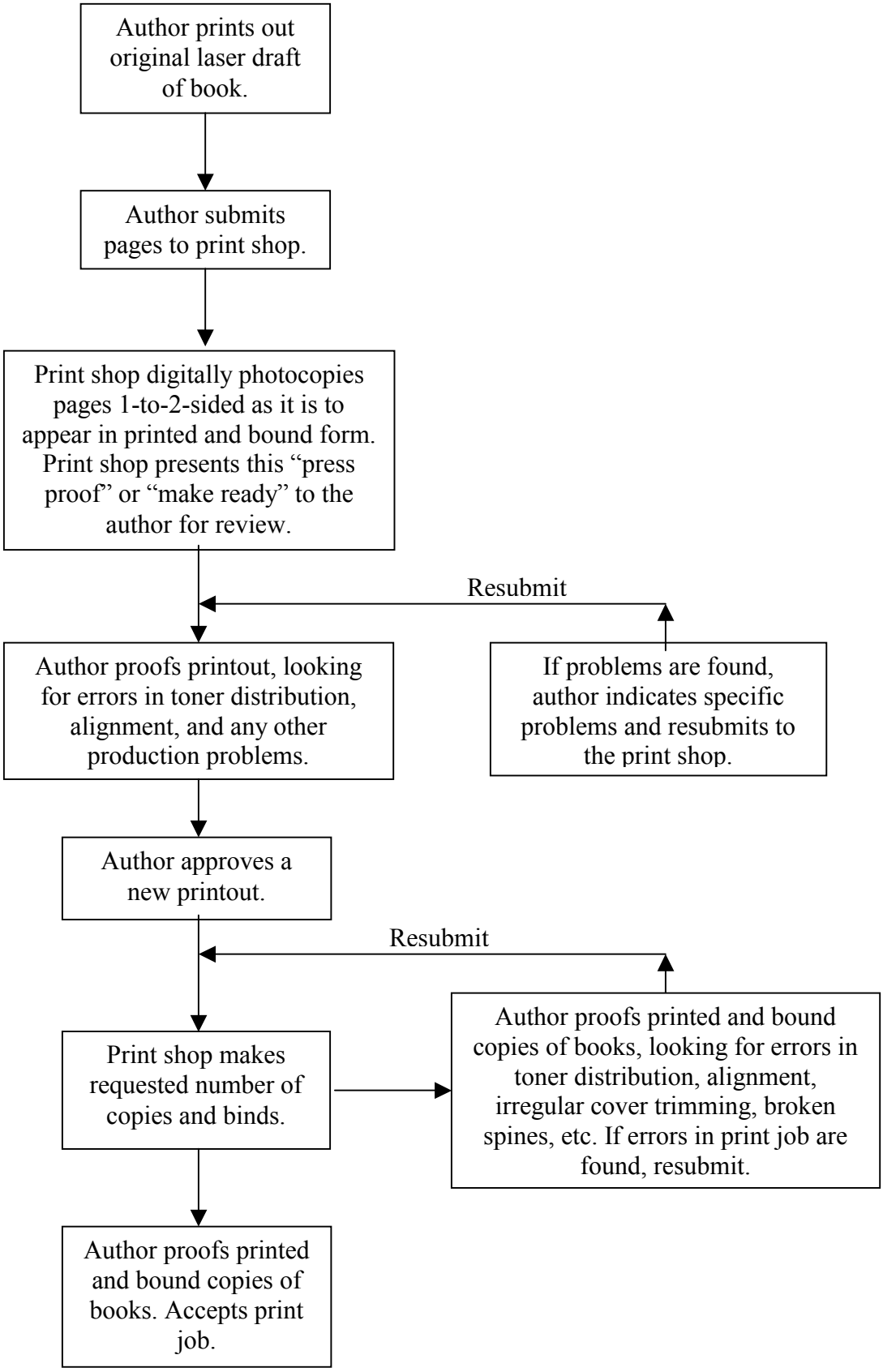Process Flow for Hard Copy Printing Process